

## General information

- If you've ordered material for wall-to-wall installation, be sure to inspect (you or your installer) and measure the material. Once the material has been cut or installed, we cannot accept returns, claims or consider allowances.
- Make a fitting plan while taking following criteria into account:
  - Keep the losses of cutting as small as possible.
  - Install the sections in the direction of the windows.
  - Plan as few seams as possible.
  - Keep the lengths of the sections manageable.
  - Install the sections in the direction of the greatest traffic.
- Take note of the lengths and add an excess of at least 20 cm. Natural fibres tend to expand or contract depending upon humidity levels. Communicate this lengths while ordering. These figures are very important in determining the roll lengths in production.
- Sub floor preparation:
  - The floor has to be crack-free, clean, grease-free, pressure resistant and durably dry.
  - Levelled surfaces are essential for a good result, especially in renovation projects.

## Installation

- It is essential to ensure that all widths used are running in the same direction.
- To allow for acclimatization, roll out the floor covering, providing for an extra 5 cm, about 24 hours before installing. Use the rolls in a growing order of the delivered roll numbers. Avoid crosscut seams and use transition profiles if this cannot be prevented.
- Stretched:
  - The gripper installation technique is a more time consuming method. This method has a number of advantages, as: a better walking comfort and an improved thermal and acoustic isolation.
  - Using an underlay increases the wear ability and the appearance retention. Renovation is a lot easier.
  - Role capacitance on the contrary is greater en the castor chair suitability is lost. Use the correct gripper and an underlay with sufficient thickness and density. After cutting the edges the seams are welded with an appropriate hot melt tape. Follow the instructions of the manufacturer.
- Adhered:
  - The carpet is to be glued to the entire surface.
  - After cutting the seams both lanes are folded back in the length for 2m. A straight line, to ease glue application, is made at both sides. The adhesive is applied in this 4 m by means of an adhesive spatula / adhesive spreader. Respect the processing instructions of the manufacturer: Lanes are put in place after the necessary drying time of the glue.
  - Use premium multi-purpose adhesives. The adhesive should be spread evenly. A good transfer of adhesive is very important. A light coat of adhesive is not sufficient... Bubbling and shrinkage will occur when too little adhesive is used.
- It is extremely important to close the seams carefully and to keep them closed during hardening of the glue. If the seams are not perfectly closed, due to eventual bowing in the length, correct this with seam clasps. During the drying time of the glue indoor conditions have to remain constant.
- Cutting the seams: proceed as follows:
  - The seam is cut exactly between two warp threads with a sharp hook knife at about 2cm from the edge.
  - For the second lane, the seam is cut again exactly between two warp threads at about 2cm from the edge, in such a way that the pattern is respected.
- Keep the conditions at the installation site stable and well ventilated giving the adhesive time to cure.
- It's strongly recommended to cover the floor immediately after its installation to prevent damage and soiling.

## Seam sealing

It is advised that after cutting between the two warp yarns, you seal the seam with an anti-fraying glue such as Robert's Ankerwelt.